



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5034-2

Job Sheet 176157



Part No: D5034-2

Job Qty: 3 ea

Part Name: Bubble Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP Rev. A New Issue 14/03/18 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	3 pcs		5/23/18	0.00	0.00	Purchasing		At 18/05/19
140	Packaging	3 pcs		5/23/18	0.00	0.00	Packaging2		At 18/05/17
150	QC	3 pcs		5/23/18	0.00	0.00	QC6		9-86
170	Packaging	3 pcs		5/23/18	0.00	0.00	Packaging3-2		9-86
180	QC21-SA	3 Ea		5/23/18	0.00	0.00	QC21		9-86

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

JUL 12 2018
Fig PK002
sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5034-2P	Bubble Window	3 pcs (1 ea)	110-Purchasing	5072257
MACRLICS.236	Plexiglass G 0.236"	40.0200 sf (13.34 ea)	110-Purchasing	5072258

C2 18/04/19 x3 P/O: 039642

5072260

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D5034-2P	3	0	0
	MACRLICS.236	40	597	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 10:07 AM Dart.Gagnon.Michelle



Container No: S072259



Part: D5034-2

Job No: 176157

Serial No/Batch: S072259

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/17/18

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RETURN TO
ENGINEERING

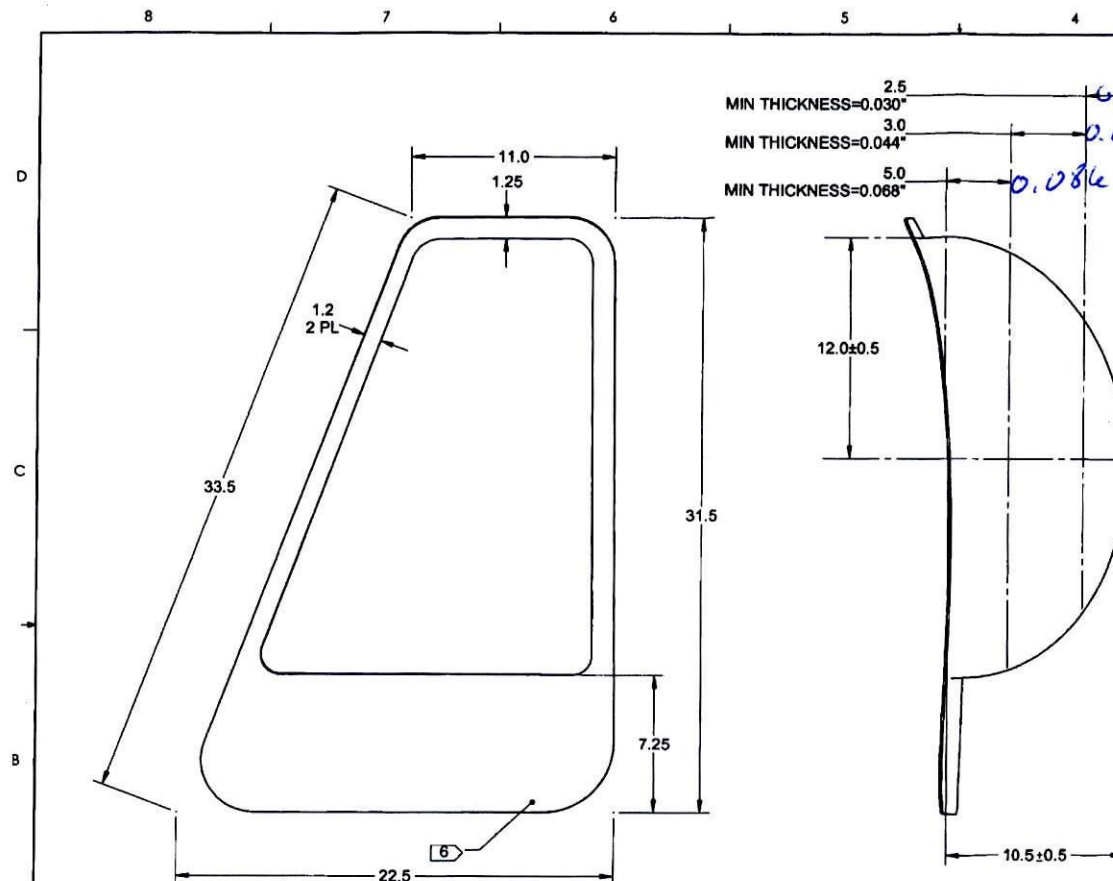
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SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 176157

APR 18 2018



D5034-2 BUBBLE WINDOW

NOTES:

- 1) MATERIAL: PLEXIGLASS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C OR POLYCAST II CLEAR ACRYLIC PER MIL-P-5425 0.236 THICK (REF DART SPEC M-ACRYLIC-S.236)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4 WITH VIBRATING STYLUS ENGRAVE DART P/N "D5034-2" & B/N "BXXXXX" ON THE INSIDE SURFACE WITHIN 0.50" OF BOTTOM EDGE. USE 0.125" LETTERS TO MAX DEPTH OF 0.005"
- 7) WEIGHT: 5.2 lbs
- 8) THERMOFORM PART PER QSI 022 USING DT10033. TRIM PER JIG DT10035.

RELEASED
2014-06-20

APPROVED

A	NEW ISSUE	DB	14.01.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	DL	D5034	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	BK117 BUBBLE WINDOW	NTS
DATE	14.01.23	COPYRIGHT © 2014 BY DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039642**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039642
PO Date: 4/19/18
Due Date: 5/10/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D5034-2P			Bubble Window receive pcs wo 176157	Firmed	5/10/18	3 Ea	0 Ea	3 Ea	\$500.00/Ea	\$1,500.00
Grand Total: \$1,500.00											

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

E-MAILED
APR 18 2018

Handwritten signature

Plex 4/19/18 3:13 PM dart.Lussier.Patrick

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39642 SO # 023180

Part #	<u>D5034-2</u>	Qty.	<u>3</u>	Batch #	<u>-001</u>
Description	<u>BUBBLE WINDOW (BK117)</u>	Material usage	<u>2 SHEETS</u>	Lot#	<u>LOT# 0013406</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

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Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: MAY 14, 2018 C OF C # 068

Page: 1 of 1

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